

REPROGRAM IT YOURSELF



Transmission Electro Hydraulic Control Modules (TEHCMs) have been added to the ACDelco GM Original Equipment (GM OE) product offering and can now be reprogrammed without relying on the dealer. TEHCMs, which are found in all GM 6-speed automatic transmissions, can be flashed at your facility using the ACDelco TIS2Web program and a J2534 interface tool, making it even easier to earn customers' trust.

INSTALL AN ACDELCO GM OE TEHCM FOR OPTIMAL DRIVEABILITY AND DURABILITY

New TEHCMs integrate electronic and hydraulic components into a single module and are backed by a 12-month/12,000-mile limited warranty. The latest TEHCM hardware includes a filter plate, solenoids and an upgraded frame.



ASSOCIATED PARTS FOR TEHCM REPLACEMENT

TEHCM replacements require Dexron VI Transmission Oil and the following parts based on application.

- 6T30/40/45/50 Applications
 - Valve Body Cover Gasket , part # 24234281
- 6T70/75 Applications
 - Valve Body Cover Gasket, part # 24229593
- 6L45/50 Applications
 - Seal Kit, part # 24238913
 - A/Trans Fluid Pan Gasket, part # 24225800
- 6L80 Applications
 - Seal Kit, part # 24236927
 - A/Trans Fluid Pan Gasket, part # 24224781
- 6L90 Applications
 - Seal Kit, part # 24236927
 - A/Trans Fluid Pan Gasket, part # 24226850

ACDelco TEHCMs

- ✓ New GM OE module
- ✓ Download the latest calibration software

Advantages

- ⊕ Optimized fuel economy
- ⊕ Smooth shifts

Used, Counterfeit and Aftermarket Modules

- ✓ May not include the latest calibration updates

Disadvantages

- ⊖ Potential shift issues and reduced fuel economy

ACDelco GM OE TEHCM

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Part	Transmission Application	Model Years	Applications	Trans RPO
29543915	2-Mode Hybrid 2ML70	2008	Crew Cab 1/2 ton CK, Ext Cab 5'8" box 1/2 ton CK, Reg Cab 6'6" box 1/2 ton CK, Tahoe 4DR 1/2 ton CK, Ext Cab 6'6" box 1/2 ton CK, Reg Cab 8' box 1/2 ton CK, Reg Cab 8' box 1/2 ton CK, Suburban 1/2 ton CK, Avalanche 1/2 ton CK, Ext Cab 8' box 1/2 ton CK	M99
24255285	2-Mode Hybrid 2ML70	2009	Crew Cab 1/2 ton CK, Ext Cab 5'8" box 1/2 ton CK, Reg Cab 6'6" box 1/2 ton CK, Tahoe 4DR 1/2 ton CK, Ext Cab 6'6" box 1/2 ton CK, Reg Cab 8' box 1/2 ton CK, Reg Cab 8' box 1/2 ton CK, Suburban 1/2 ton CK, Avalanche 1/2 ton CK, Ext Cab 8' box 1/2 ton CK	M99
24255209	2-Mode Hybrid 2ML70	2010 - 2013	Crew Cab 1/2 ton CK, Ext Cab 5'8" box 1/2 ton CK (2010MY only), Reg Cab 6'6" box 1/2 ton CK, Tahoe 4DR 1/2 ton CK, Ext Cab 6'6" box 1/2 ton CK, Reg Cab 8' box 1/2 ton CK, Suburban 1/2 ton CK, Avalanche 1/2 ton CK, Ext Cab 8' box 1/2 ton CK	M99
24268161	2-Mode Hybrid 2ML70	2011 - 2017	Ampera (Euro) 4DR Hatchback (2012-2015)	MKA
24275871	6L50/6L80	2006	STS V8 4DR, CTS 4DR, CTS V 4DR, CTS HFV6 4DR, CTS 4DR RHD, STS 4DR, STS V 4DR, STS V8 4 DR, STS-L 4 DR (China)	MYC, MYB
		2007	CTS 4 DR, CTS V 4 DR, CTS HFV6 4DR, CTS 4DR RHD, STS 4DR, STS V 4 DR, STS 4DR (RHD)	
24275873	6L45, 6L50, 6L80, 6L90	2011 - 2016	ATS 4DR Luxury Sedan, ATS 4R Performance Sedan, ATS 4DR Premium Sedan	MYA, MYC, MYD, MYB
24275874	6L45, 6L50, 6L80, 6L90	2010 - 2013	Caprice 4DR Police Car (2011-2013)	MYA, MYB, MYC, MYD
24275872	6L80, 6L90	2007 - 2012	STS V8 4DR, STS-L 4DR, CTS 4DR, CTS HFV6 4DR, STS 4DR, STS V 4DR, STS 4DR (RHD)	MYC, MYB, MYD, ALN
		2009	STS V8 4DR, STS-L 4DR, CTS 4DR, CTS V 4DR, CTS HFV6 4DR, CTS 4DR RHD, STS 4DR, STS V 4DR, STS 4DR (RHD)	
		2010	STS V8 4DR, STS-L 4DR (China Market), CTS 4DR AWD Station Wagon, CTS 4DR AWD Sedan, CTS 4DR Station Wagon, CTS 4DR, CTS V 4DR, CTS HFV6 4DR Wagon, CTS HFV6 4DR, CTS 4DR Stations Wagon (RHD), CTS 4 DR (RHD), STS 4DR	
24275863	6T30, 6T40, 6T45, 6T50	2012 - 2016	Regal CX 4DR Sedan	MH8
24275868	6T70/6T75	2007 - 2010	Vue XE FWD, Saturn Vue XR FWD	MH2, MH4, MY9, MH6
24275869	6T70/6T75	2010 - 2016	Impala LS, Impala LTZ	MH2, MH4, MH6, MY9
24275858	6T40, 6T45	2008 - 2010	Epica LS 4DR Notchback, Epica LT 4DR Notchback, Malibu 4DR Hybrid, Malibu LS 4DR Notchback, Malibu LT 4DR Notchback, Malibu LTZ 4DR Notchback	MH7, MH8
24275859	6T30, 6T40, 6T45	2010 - 2013	Sonic 4DR Hatchback, Sonic 4DR Notchback, Orlando LS 4DR Hi Roof Wagon, Orlando LT 4DR hi Roof Wagon, Orlando LTZ 4DR Hi Roof Wagon, Cruze LS 4DR Notchback, Cruze LTZ 4DR Notchback	MH7, MH8, MH9, MHH, MHK, MHJ, MHC
24275864	6T30, 6T40, 6T45, 6T50	2014 - 2016	Sonic LS 5DR Hatchback, Sonic LS 4DR Notchback/Sedan, Sonic LT 5DR Hatchback, Sonic LT 4DR Notchback/Sedan, Sonic LTZ, 5DR Hatback, Sonic LTZ 4 DR Notchback/Sedan, Sonic LT 4DR Notchback (Mexico), Sonic LTZ 4DR Notchback (Mexico), Sonic RS 5 DR Hatchback, Trax LT 4DR Sport Utility, Trax LTZ 4DR Sport Utility, Sonic RS 4DR Notchback/Sedan, Cruze LTZ 4DR Notchback, Orlando LTZ 4DR Hi Roof Wagon, Cruze LS 4DR Notchback, Orlando LS 4DR Hi Roof Wagon, Malibu LT 4DR Notchback, Impala LS 4DR Notchback, Impala LT 4DR Notchback, Equinox LS SUV, Equinox LT SUV, Equinox LTZ SUV	MH7, MH8, MH9, MHB, MHH, MHK
24275865	6T30, 6T40, 6T45, 6T50	2014 - 2016	Impala LS 4DR Notchback, Impala LT 4DR Ntohback, Impala LTZ 4DR Notchback, Malibu LS 4DR Notchback, Malibu LT 4DR Notchback, Malibu LTZ 4DR Notchback	MH7, MNH
24275870	6T70, 6T75	2013 - 2016	SRX Crossover 4DR (2013-2015), XTS 4DR Notchback (GMNA-Mid-East) (2013)	M7W, M7U, MHM, M7V